



*"Experience the Quality"*





**Delden's 625-C, 624-C, 620-C are the industry workhorses and our most versatile door models.** These open-back commercial steel doors are available in a variety of steel gauges and feature tongue and groove construction with a bottom weatherseal to guard against the elements. These doors can be factory-or field-modified with CFC-free polystyrene insulation to fit the needed application.

#### WARRANTIES

- 10-year Limited Warranty on the paint and finish for all models
- 1-year Limited Warranty on hardware for all models
- See your dealer or visit [deldenmfg.com](http://deldenmfg.com) for complete warranty details

#### WINDOW OPTIONS



24" X 12" DSB or INSULATED GLASS



24" X 6" DSB or INSULATED GLASS

#### PANELS



RIBBED PANEL



OPTIONAL FULL-VIEW PANEL

All images feature smooth ribbed faces

**Model 624-C** available in Commercial Brown with wood grain embossment, Commercial Black and Commercial Gray with smooth embossment

**Model 625-C** has wood grain embossment

#### SUPERFLEX SECTION OPTION



Impact resistant sections are the answer to lower door section damage common in today's busy warehouses. Made with high-performance TPO skins on a flexible fiberglass tube frame. Available in widths up to 12' 2".

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## Construction

### Model 625-C

Medium-duty, 25-gauge steel construction

### Model 624-C

Heavy-duty, 24-gauge steel construction

### Model 620-C

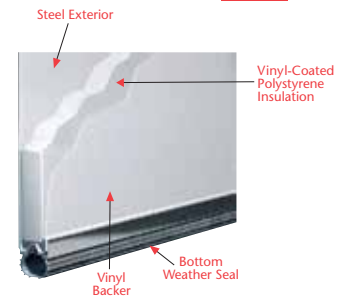
Extra Heavy-duty, 20-gauge steel construction

#### SINGLE-LAYER Steel



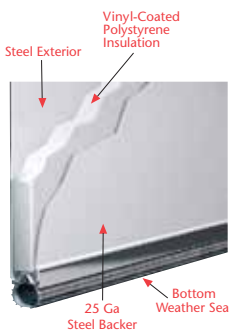
#### DOUBLE-LAYER Steel + Insulation

R-VALUE 6.62<sup>1</sup>



#### TRIPLE-LAYER Steel + Insulation + Steel Backer

R-VALUE 6.62<sup>1</sup>



**Track:** All Delden Doors are available with both 2" or 3" track in Standard Lift, High Lift, Vertical Lift, Low Headroom, and Follow the Roof Pitch. Custom track configurations are also available. For drawings and more information, please visit our website at [www.deldenmfg.com](http://www.deldenmfg.com)

**Hardware:** Delden hardware includes minimum 14-gauge galvanized steel hinges and all rollers have minimum 10-ball bearings.

**Springs:** Torsion springs are oil tempered, helical wound and custom computed for each door for a minimum 10,000 cycle life. Optional springs are available up to 100,000 cycle life.

	625-C	624-C	620-C
Steel Thickness (actual)	25 ga	24 ga	20 ga
Insulation <sup>2</sup>	Optional	Optional	Optional
Exterior Design	Ribbed	Ribbed	Ribbed
Section Texture	Wood Grain	Smooth <sup>3</sup>	Smooth
Maximum Standard Width	18' 2"	30' 2"	30' 2"
Section Heights	21" & 24"	21" & 24"	21" & 24"
Door Thickness	2"	2"	2"
Maximum Standard Height	14' 1"	20' 1"	20' 1"
Wind Load <sup>3</sup> Available	16' 2" Maximum Width	20' 2" Maximum Width	20' 2" Maximum Width
Exterior Color	White	White, Gray, Brown and Black	White

Custom widths and heights available (restrictions may apply).

\* Refer to Color Options



<sup>1</sup> Calculated door section R-value.

<sup>2</sup> Insulation has passed self-ignition, flamespread and smoke developed index fire testing.

<sup>3</sup> It is your responsibility to make sure your garage door meets local building codes.

#### COLOR OPTIONS

Actual paint colors may vary from samples shown.

-  **COMMERCIAL WHITE**  
625-C/624-C/620-C
-  **COMMERCIAL GRAY**  
624-C ONLY WITH SMOOTH EMOSSMENT
-  **COMMERCIAL BROWN**  
624-C ONLY WITH WOOD GRAIN EMOSSMENT
-  **COMMERCIAL BLACK**  
624-C ONLY WITH SMOOTH EMOSSMENT

Delden steel doors arrive pre-painted; for custom colors, exterior latex paint must be used. Visit [www.deldenmfg.com](http://www.deldenmfg.com) for instructions on painting.

KANSAS CITY, MISSOURI



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[www.deldenmfg.com](http://www.deldenmfg.com)

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WIND LOAD APPROVED  
DOORS AVAILABLE

